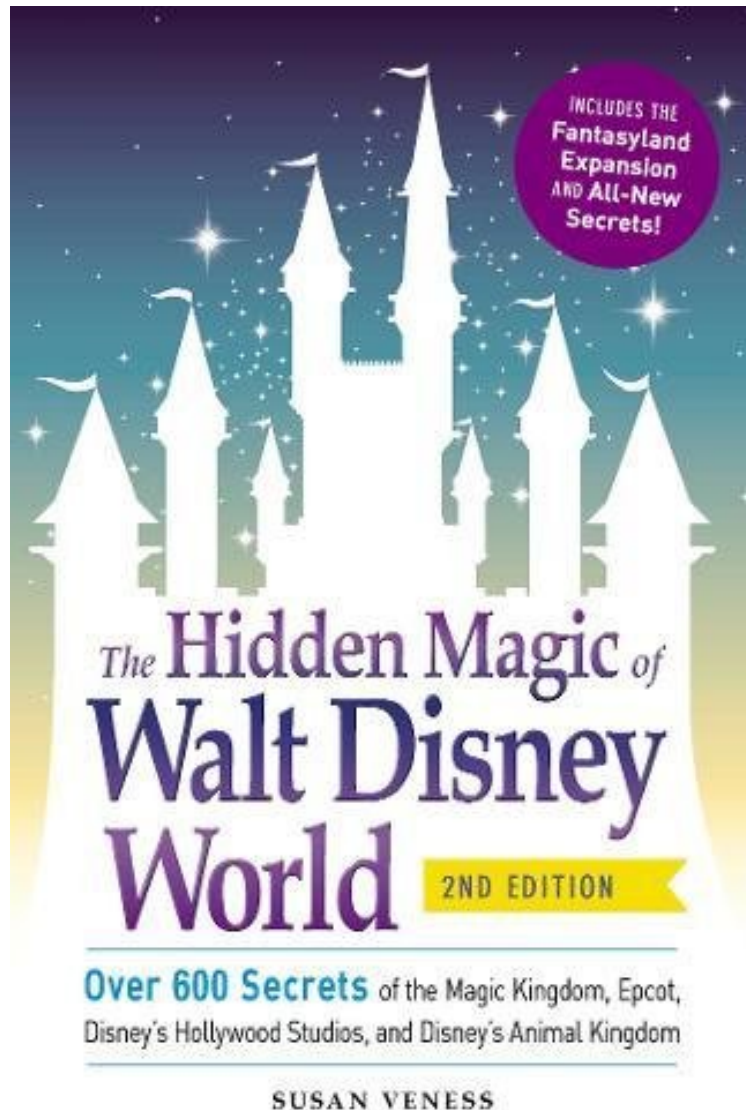


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"I'm a frequent visitor to the parks by I'm impressed by the facts author Susan Veness finds that I've never heard of. You can take this as your guide and walk-through the parks learning about all the Hidden Magic that you only needed to know about to see." --The Disney blog "I've always been a Hidden Mickey fan, but this book took it to the next level. We were prepared to find all the cool hidden features of the ride--making it that much better. If you are planning a trip to Walt Disney World--this book is a must have. Trust me." --R We There Yet? Mom "It's full of intriguing trivia...but more importantly for Budget Travelers, if there's anyone who can tell you what's worth your time and money, it's Veness. Read on for hush-hush must-do's, must-sees, and insider tips on how to save cash while maximizing fun." --BudgetTravel.com "The book is a gold mine of interesting tidbits about all four parks, all done in an easy-to-read, flowing writing style.... [An] immensely fascinating book." --Staten Island Advance About the Author Susan Veness is a travel writer, researcher, and itinerary planner specializing in Florida, Disney, and the theme parks. A former online travel agent, she became principal research assistant for the UK's bestselling *Brit's Guide* travel series in 2002. She has been visiting Walt Disney World since it opened in 1971 and, with a home just minutes from The Mouse, she continues to tour the parks on a regular basis.